



**THE INDIANA SUPREME COURT**  
*Commission on Race and Gender Fairness*

**Diversity  
Summit**  
October 14-15, 2005

The Indiana Supreme Court Commission on Race and Gender Fairness is proud to host the 2005 Diversity Summit for attorneys, judges, law enforcement officials and other individuals interested in diversity issues affecting Indiana's judicial system.

**As the commission moves to the implementation of the study's recommendations, the goals of the Diversity Summit are to:**

- 1) promote an understanding and awareness that inclusiveness and diversity are valued in the legal profession;
- 2) emphasize that fairness and understanding of gender, race, and ethnicity issues are required in the justice system;
- 3) continue efforts to encourage diversity in the legal, judicial, and law enforcement professions in order to utilize the talents and experiences of various segments of society as well as to counter perceptions of bias that undermine confidence in the legal system.

## SUMMIT AGENDA

### Friday, October 14, 2005

at the Madame Walker Theatre Center

**5:00 - 6:00 PM**

Welcome Reception

**6:15 - 8:30 PM**

Dinner with Presentation by Chief Justice Randall T. Shepard, Indiana Supreme Ct.

### Saturday, October 15, 2005

Indiana University School of Law - Indianapolis

**7:15 - 8:15 AM**

Continental Breakfast

**#5** What's Diversity Got to Do With It?\*

*A lively discussion about the business case for diversity.*

**#6** The International Community's Access to the Courts

**#7** Juvenile Ethnic Gangs:

**#8** Urban v. Rural Sentencing: *Diversity, Inequity or Reality*

**#9** Social Consciousness and Sexual Orientation

**11:45 - 12:30 PM**

Buffet Lunch at Madame Walker Ballroom



**The 2005 Diversity Summit will be held in Indianapolis, IN on October 14-15, 2005 at the Madame Walker Theatre Center and the Indiana University - Indianapolis Law School. The Keynote speaker on Saturday will be Harry Belafonte, long-time civil rights activist and entertainer/musician.**



**8:30 - 10:00 AM**

**10:00 - 11:30**

*Concurrent Break Out Sessions 1-5:*

**#1** Prosecutorial Discretion: Striving to Achieve Equal Justice\*

**#2** Jury Trends and Innovation\*

**#3** Recruiting and Retaining Minority Law Enforcement Officers

**#4** Improving Diversity in Legal Education\*

**12:45 - 1:45 PM**

Guest Speaker: Harry Belafonte

**2:15 - 3:45 PM**

*Concurrent Break Out Sessions 5-9*

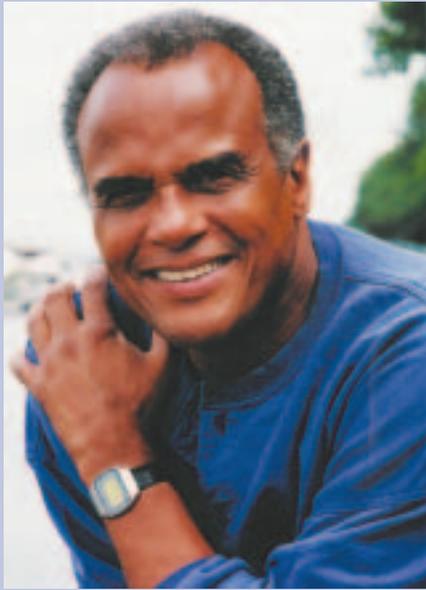
**4:00 - 4:30 PM**

Wrap up and Adjourn

*\*Repeated Sessions*

For overnight accommodations, please contact the Radisson Hotel.

Direct (317) 635-2000 Toll Free 1-800-333-3333 Online [www.Radisson.com](http://www.Radisson.com)



Keynote: Mr. Harry Belafonte

## Diversity Summit

October 14-15, 2005

Division of State Court Administration

Adrienne Meiring

115 West Washington Street, Suite 1080

Indianapolis, IN 46204

*Harry Belafonte has dedicated his life to uniting people for causes often considered controversial. This dedication goes back to the civil rights movement when he united cultural elements behind the marches in Selma and Montgomery, Alabama, as well as the Freedom March in Washington, D.C. in 1963.*

*Mr. Belafonte has been honored by such groups as the American Jewish Congress, the NAACP, the committee for United Negro Relief, and the Peace Corps. He has received the Dag Hammarskjold Peace Medal, the Martin Luther King, Jr. Peace Prize and the Kennedy Center Honors for excellence in the performing arts. He has also received a number of honorary degrees from prestigious institutions around the world.*

*Mr. Belafonte has always believed that his work for human rights and his artistic pursuits gave him the basis for a most productive and balanced life. He has always felt that, "the role of the artist is to not only show life as it is, but show life as it should be."*

**SUMMIT SPONSORS:** **Platinum:** Baker & Daniels, LLP **Gold:** Indiana Court of Appeals, Ice Miller, Indiana State Bar Association **Bronze:** Fine & Hatfield, Hodges & Davis, Bamberger, Foreman, Oswalk and Hahn, LLP, Locke Reynolds, LLP, Stuart & Branigin, LLP, Bose McKinney & Evans, LLP, Indiana Judge's Association

**THE INDIANA SUPREME COURT COMMISSION ON RACE AND GENDER FAIRNESS**

Race & Gender Fairness



**DIVERSITY SUMMIT**